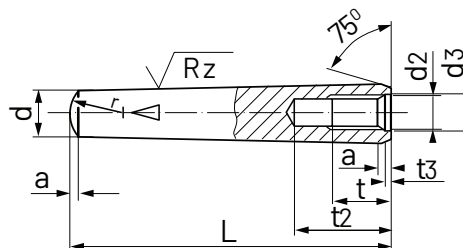


4 Zatiči Dowel Pin

ISO 8736 DIN 7978



Dowel Pin with internal thread.

Zatič z notranjim navojem.

Obdelava:

Kaljeno, napuščeno, fino brušeno na toleranco h10.

Material:

Orodno jeklo

Trdota:

HRC 58-62

Primer naročila:

Konični zatič z notranjim navojem premera 8 mm in dolžine 50 mm:
Konični zatič: K-90 \emptyset 8x50

Finish:

Hardened, tempered and precision ground to ISO tolerance h10.

Material:

Tool steel

Hardness:

HRC 58-62

Order example:

The tapered dowel pin with internal thread 8 x 50 mm:
Conical Dowel Pin: K-90 \emptyset 8x50



d	h10	6	8	10	12	14	16	20	25	30	40	50
a	≈	0,8	1,0	1,2	1,6	1,6	2,0	2,5	3,0	4,0	5,0	6,3
d²		M4	M5	M6	M8	M8	M10	M12	M16	M20	M20	M24
d³		4,3	5,3	6,4	8,4	8,4	10,5	13,0	17,0	21,0	21,0	25,0
t		6	8	10	12	12	16	18	24	30	30	36
t²	min	10	12	16	20	20	25	27	34	42	42	50
t³		1,0	1,2	1,2	1,2	1,2	1,5	1,5	2,0	2,0	2,0	2,5
L	js 15											
16		●										
20		●	●									
24		●	●	●								
28		●	●	●	●	●						
32		●	●	●	●	●	●					
36		●	●	●	●	●	●	●				
40		●	●	●	●	●	●	●	●			
45		●	●	●	●	●	●	●	●	●		
50		●	●	●	●	●	●	●	●	●		
55		●	●	●	●	●	●	●	●	●	●	
60			●	●	●	●	●	●	●	●	●	
70			●	●	●	●	●	●	●	●	●	
80			●	●	●	●	●	●	●	●	●	
90			●	●	●	●	●	●	●	●	●	●
100				●	●	●	●	●	●	●	●	●
110				●	●	●	●	●	●	●	●	●
120					●	●	●	●	●	●	●	●
130					●	●	●	●	●	●	●	●
140						●	●	●	●	●	●	●
150							●	●	●	●	●	●
165							●	●	●	●	●	●
180							●	●	●	●	●	●
200								●	●	●	●	●
230								●	●	●	●	●
260								●	●	●	●	●