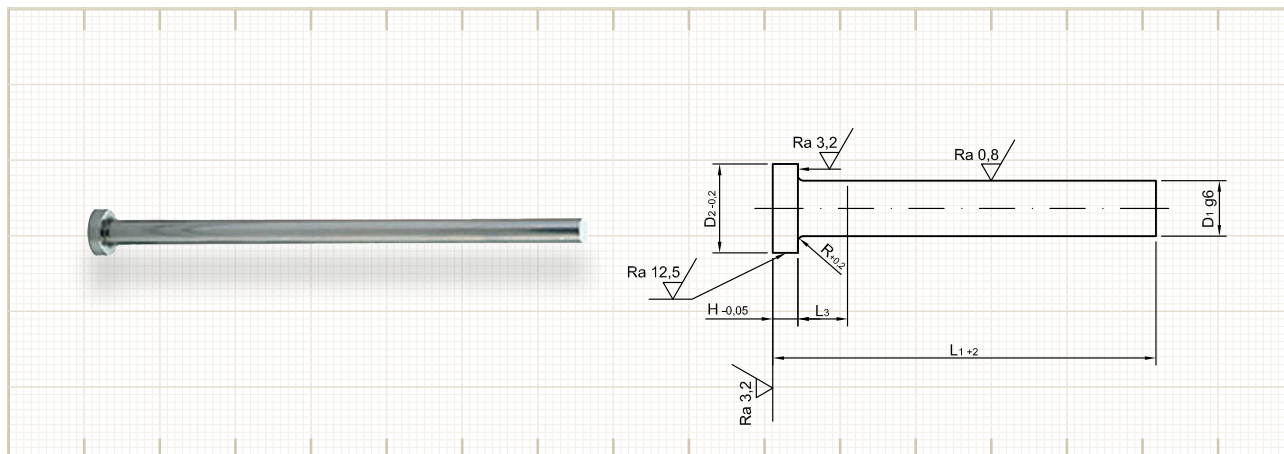


Izmetalna igla s cilindrično glavo. Podobno DIN ISO 6751 AH.

Ejector Pin with Cylindrical head. Similar to DIN ISO 6751 AH.



Obseg uporabe:

Za izmet abrasivne plastike. Ekstremno obrabno obstojno pod najtežjimi pogoji.

Dimenzije so prikazane v tabeli.

Prileganje / Toleranca:

Premier D_1

Ø	1,5 - 3	3,2 - 6	6,2 - 10
g6	-0,002	-0,004	-0,005
	-0,008	-0,012	-0,014

Material:

DIN Nr. 1.3343

Karakteristike:

Obstojnost do 540°C

Trdota	HRC
Steblo	60+-1
Glava	42+-2

Obdelava:

Brušeno steblo, vroče kovana cilindrična glava, kaljeno.

Range of application:

To eject abrasive plastics. Extremely wear resistant under the most difficult conditions.

The dimensions are shown in the table.

Fit / Tolerance:

Diameter D_1

Ø	1,5 - 3	3,2 - 6	6,2 - 10
g6	-0,002	-0,004	-0,005
	-0,008	-0,012	-0,014

Material:

DIN Nr. 1.3343

Material properties:

Resistant up to 540 ° C

Hardness	HRC
Shank	60+-1
Head	42+-2

Finish:

Ground shank, hot forged cylindrical head, hardened.

Ø D ₁ g6 [mm]	D ₂ x H _{-0,2} / H _{-0,05} [mm]	R _{+0,2} [mm]	L ₃	Model HA03 L ₁₊₂ [mm]								
				100	125	160	200	250	315	400	500	630
1,20	2,5x1,5	0,2	5			●						
1,50	3x1,5			●	●	●	●					
2,00	4x2			●	●	●	●	●	●			
2,20					●	●	●					
2,50	5x2	●		●	●	●	●					
3,00	6x3	●		●	●	●	●			●		
3,20					●	●						
3,50	7x3	●		●	●	●	●	●				
4,00	8x3	●		●	●	●	●	●	●	●		
4,20					●	●	●					
4,50		●		●	●	●	●	●				
5,00	10x3	●		●	●	●	●	●	●		●	
5,20		●		●	●	●	●					
5,50		●				●	●	●				
5,60						●						
6,00	12x5	0,5	6				●	●	●			●
6,50							●	●	●			
7,00							●	●	●	●		●
8,00	14x5		8				●	●	●	●		●
8,50							●	●	●			
9,00							●	●	●			
9,50				●			●					
10,00	16x5		10				●	●	●			●
11,00							●					
12,00	18x7	0,8	12	●		●	●	●	●			
14,00	22x7		14				●				●	
13,00							●					
16,00			16				●					
17,00							●					

Opomba: Te igle imajo po nitriranih iglah lastnost dolge življenske dobe in po kaljenih iglah trdoto jedra.

Posebej primerne za kasnejše brušenje kontur (oblik).

Note: These pins have long life as nitrided pins and the core hardness of hardened pins.

Especially suitable for subsequent grinding.